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I CLAIM:

1.

A method of forming a trade mark decoration on a soft ribbon stripe comprising the steps of :

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a) thermal pressing a combination end of the ribbon stripe to cure the texture of the ribbon stripe and increase the gaps of the texture;

(b) fastening the combination end onto a mold;

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(c) mixing *ejection* molding material with a material similar or alike the material of the ribbon stripe so that these materials can form as one unit when melt;

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(d) high pressure *ejection* molding the ribbon stripe to combine with a primary blank plastic material and a protruded trade mark pattern being formed on the primary blank plastic being formed on the primary blank plastic material;

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(e) placing the first ejection molded primary blank plastic material into the mold for second ejection molding and the protruded trade mark pattern being located at a recess of the second mold; and

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(f) processing to a second ejection molding to enclose the

primary blank plastic material at the exterior thereof to form an ornamental article.

2. The method as set forth in Claim 1, wherein the thermal pressing process is a ~~ultrasonic~~ fabrication process.
- 5 3. The method as set forth in Claim 1, wherein the ribbon stripe is obtained from a first ejection molding of primary blank plastic material.

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